

# Aspire span

## COMMERCIAL ROOFING

### DETAIL LIST

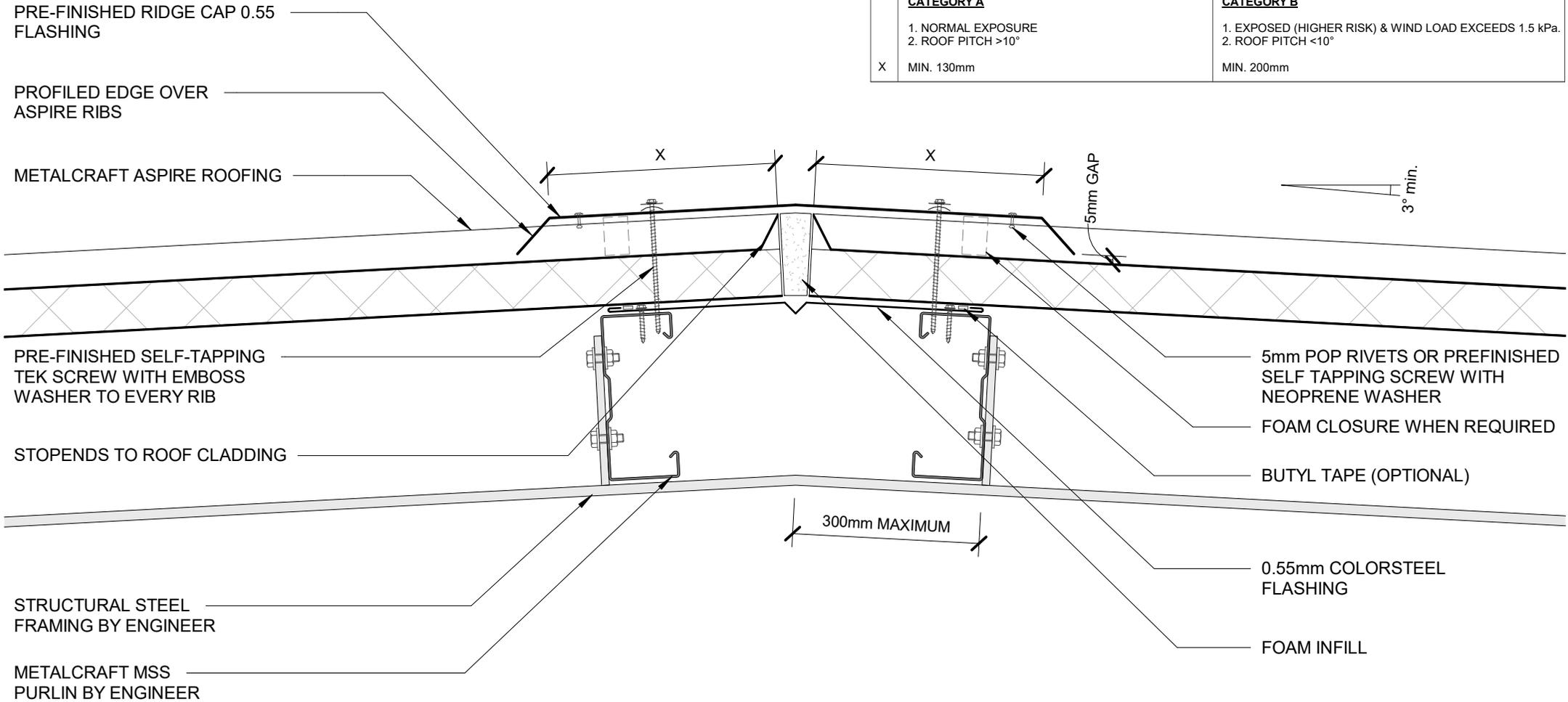
		<u>Revision</u>	<u>Date</u>
00 / 24	COVER SHEET		
01 / 24	RIDGE DETAIL 01	1.0	22.06.2023
02 / 24	RIDGE DETAIL 02	1.0	22.06.2023
03 / 24	HEAD FLASHING DETAIL	1.0	22.06.2023
04 / 24	SAW TOOTH SOFFIT DETAIL 01	1.0	22.06.2023
05 / 24	SAW TOOTH SOFFIT DETAIL 02	1.0	22.06.2023
06 / 24	EAVES GUTTER DETAIL	1.0	22.06.2023
07 / 24	INSULATED GUTTER	1.0	22.06.2023
08 / 24	INSULATED BOX GUTTER	1.0	22.06.2023
09 / 24	BARGE WITH PROFILED CLADDING 01	1.1	22.06.2023
10 / 24	BARGE WITH PROFILED CLADDING 02	1.1	22.06.2023
11 / 24	BARGE CAPPING DETAIL	1.0	22.06.2023
12 / 24	BARGE/PARAPET DETAIL	1.0	22.06.2023
13 / 24	END LAP DETAIL	1.0	22.06.2023
14 / 24	GUTTER DETAIL 01	1.0	22.06.2023
15 / 24	GUTTER DETAIL 02	1.0	22.06.2023
16 / 24	EXPANSION STEP DETAIL	1.0	22.06.2023
17 / 24	CANTILEVER BARGE CAPPING DETAIL 01	1.1	22.06.2023
18 / 24	CANTILEVER BARGE CAPPING DETAIL 02	1.1	22.06.2023
19 / 24	SKYLIGHT PANEL DETAIL (OPTIONAL)	1.0	22.06.2023
20 / 24	INSULATED PENETRATION DETAIL	1.0	22.06.2023
21 / 24	SIDE LAP DETAIL	1.1	22.06.2023
22 / 24	FASCIA AND BARGE FLASHING DIMENSIONS	1.0	22.06.2023
23 / 24	SIDE BARGE FLASHING DIMENSIONS	1.0	22.06.2023
24 / 24	PANEL PROFILE AND SIZE	1.1	22.06.2023

**AS PER E2/ASI**

	<b>SITUATION 1</b>	<b>SITUATION 2</b>	<b>SITUATION 3</b>
	1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$	1. ALL ROOF PITCHES IN VERY HIGH WIND ZONE 2. LOW, MEDIUM, HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$	1. FOR ALL ROOF PITCHES IN EXTRA HIGH WIND ZONES
X	MIN. 130mm (EXCLUDDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	MIN. 200mm (EXCLUDDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	

**AS PER MRM CODE OF PRACTICE**

	<b>CATEGORY A</b>	<b>CATEGORY B</b>
	1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$	1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$
X	MIN. 130mm	MIN. 200mm

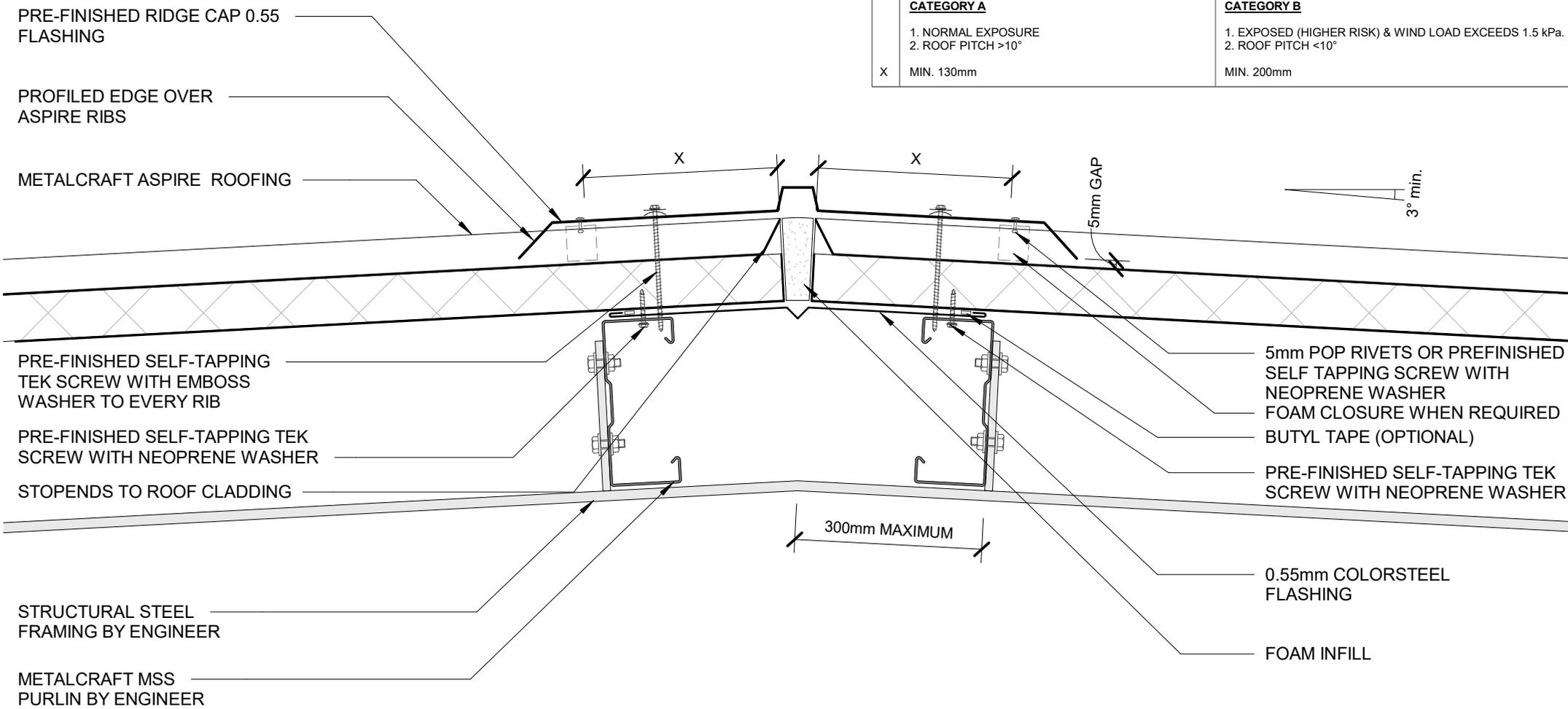


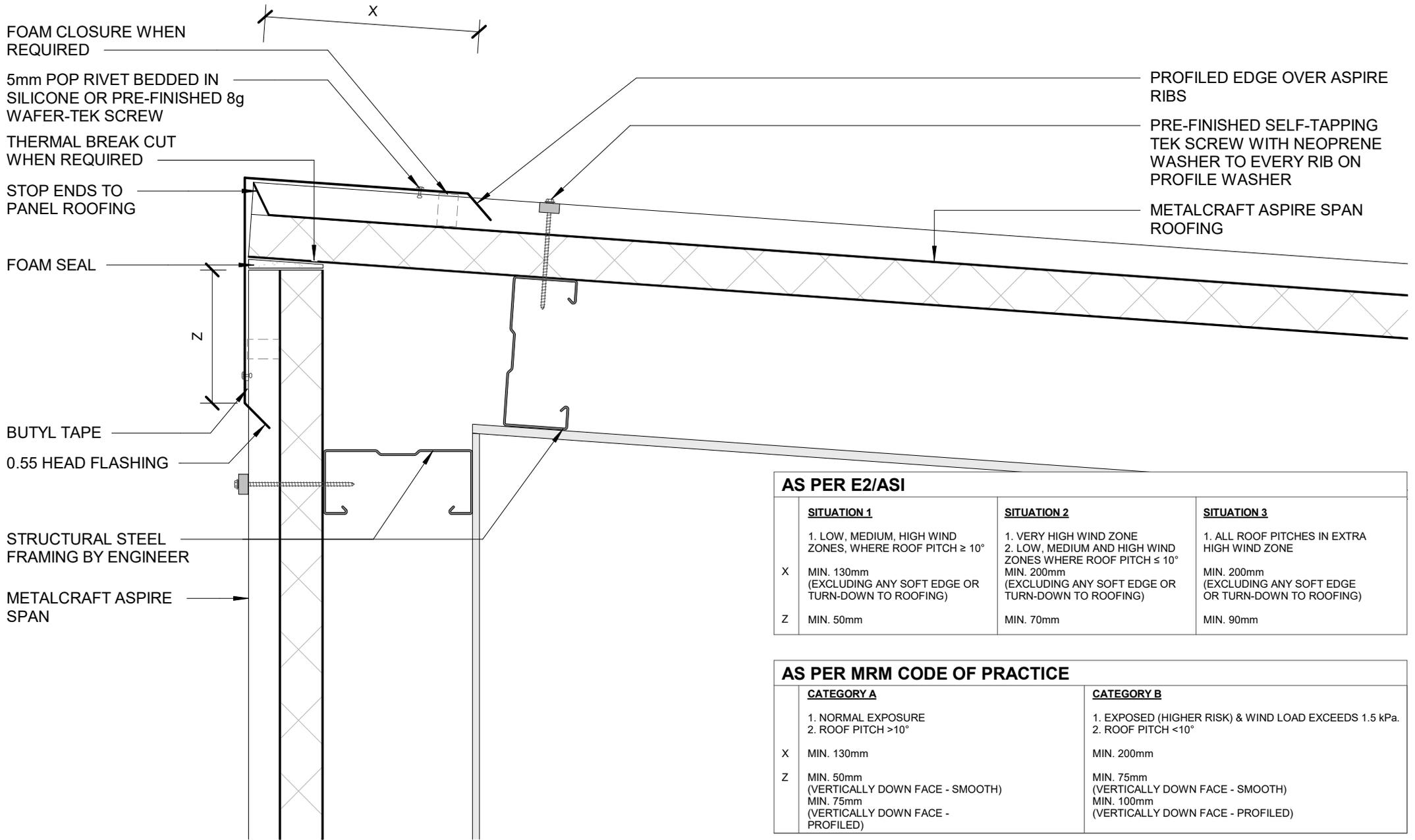
**AS PER E2/ASI**

	<b>SITUATION 1</b>	<b>SITUATION 2</b>	<b>SITUATION 3</b>
	1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$	1. ALL ROOF PITCHES IN VERY HIGH WIND ZONE 2. LOW, MEDIUM, HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$	1. FOR ALL ROOF PITCHES IN EXTRA HIGH WIND ZONES
X	MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	

**AS PER MRM CODE OF PRACTICE**

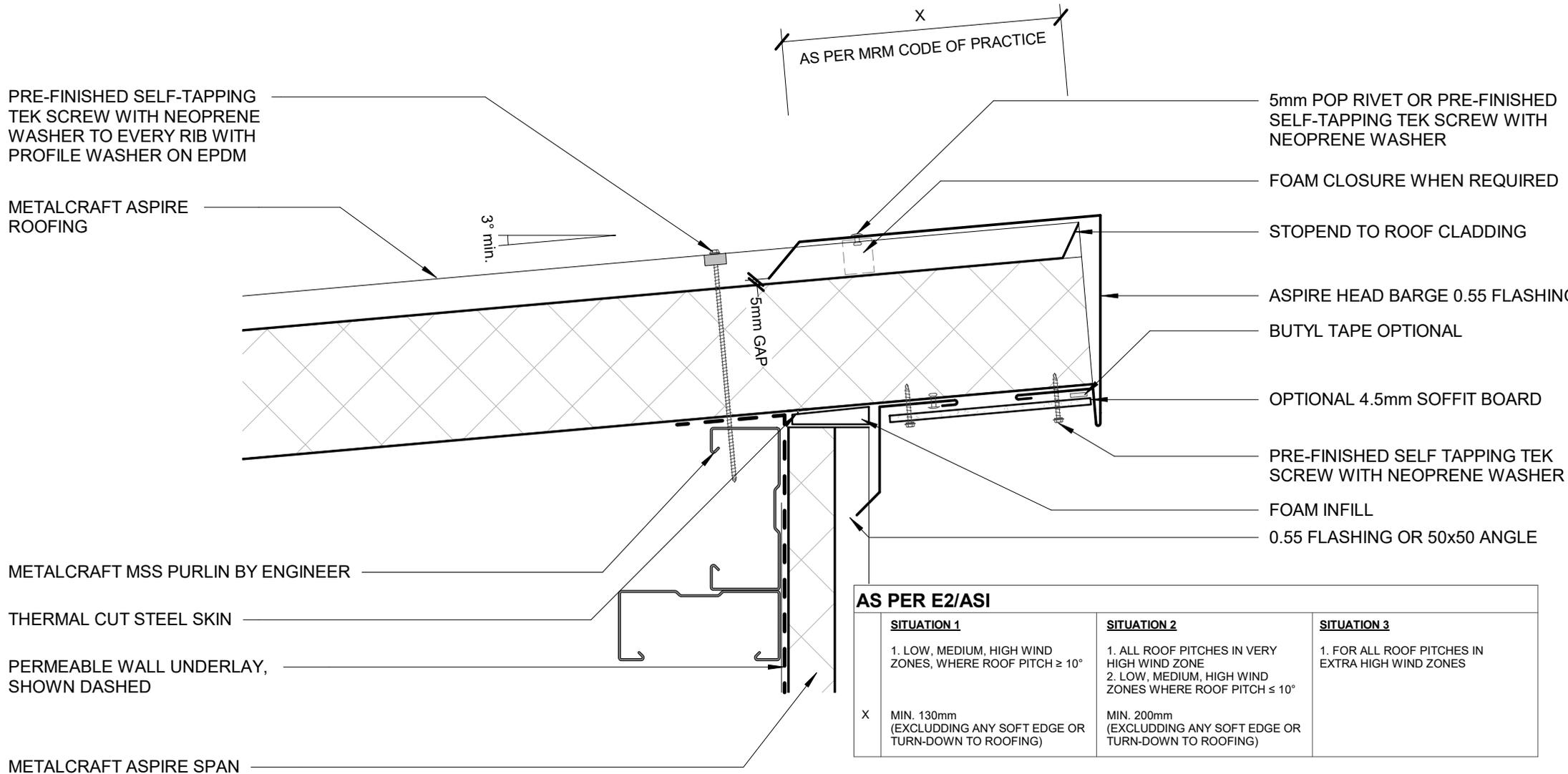
	<b>CATEGORY A</b>	<b>CATEGORY B</b>
	1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$	1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$
X	MIN. 130mm	MIN. 200mm





AS PER E2/ASI			
	SITUATION 1	SITUATION 2	SITUATION 3
	1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$	1. VERY HIGH WIND ZONE 2. LOW, MEDIUM AND HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$	1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE
X	MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)
Z	MIN. 50mm	MIN. 70mm	MIN. 90mm

AS PER MRM CODE OF PRACTICE		
	CATEGORY A	CATEGORY B
	1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$	1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$
X	MIN. 130mm	MIN. 200mm
Z	MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 75mm (VERTICALLY DOWN FACE - PROFILED)	MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 100mm (VERTICALLY DOWN FACE - PROFILED)



AS PER E2/ASI		
SITUATION 1	SITUATION 2	SITUATION 3
1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$	1. ALL ROOF PITCHES IN VERY HIGH WIND ZONE 2. LOW, MEDIUM, HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$	1. FOR ALL ROOF PITCHES IN EXTRA HIGH WIND ZONES
X MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	

AS PER MRM CODE OF PRACTICE	
CATEGORY A	CATEGORY B
1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$	1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$
X MIN. 130mm	MIN. 200mm

## SAW TOOTH SOFFIT DETAIL 01

Aspire span

Rev. 1.0

COMMERCIAL ROOFING

Reference CRASP

Date 22.06.2023

Scale 1 : 5

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04 / 24

PRE-FINISHED SELF-TAPPING TEK SCREW WITH NEOPRENE WASHER TO EVERY RIB WITH PROFILE WASHER ON EPDM

METALCRAFT ASPIRE ROOFING

3° min.

METALCRAFT MSS PURLIN BY ENGINEER

THERMAL CUT STEEL SKIN

PERMEABLE WALL UNDERLAY, SHOWN DASHED

METALCRAFT ASPIRE SPAN

5mm POP RIVET OR PRE-FINISHED SELF-TAPPING TEK SCREW WITH NEOPRENE WASHER

FOAM CLOSURE WHEN REQUIRED

STOPEND TO ROOF CLADDING

ASPIRE HEAD BARGE 0.55 FLASHING

PRE-FINISHED SELF TAPPING TEK SCREW WITH NEOPRENE WASHER

BUTYL TAPE OPTIONAL

FOAM INFILL

0.55 FLASHING OR 50x50 ANGLE

SECONDARY FLASHING

**AS PER E2/ASI**

SITUATION 1	SITUATION 2	SITUATION 3
1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$	1. ALL ROOF PITCHES IN VERY HIGH WIND ZONE 2. LOW, MEDIUM, HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$	1. FOR ALL ROOF PITCHES IN EXTRA HIGH WIND ZONES
X MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	

**AS PER MRM CODE OF PRACTICE**

CATEGORY A	CATEGORY B
1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$	1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$
X MIN. 130mm	MIN. 200mm

**SAW TOOTH SOFFIT DETAIL 02**

Aspire span

Rev. 1.0

COMMERCIAL ROOFING

Reference CRASP

Date 22.06.2023

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**05 / 24**

PRE-FINISHED SELF-TAPPING  
TEK SCREW WITH NEOPRENE  
WASHER TO EVERY RIB ON  
PROFILE WASHER

THERMAL BREAK CUT WHEN REQUIRED

FOAM SEAL

FOAM CLOSURE WHEN REQUIRED

5mm POP RIVETS OR PRE-  
FINISHED SELF TAPPING  
SCREW WITH NEOPRENE  
WASHER

METALCRAFT BOX  
GUTTER 175 WITH  
EXTERNAL BRACKET

BUTYL TAPE

PRE-FINISHED 0.55  
GUTTER FLASHING

INSULATED PANEL

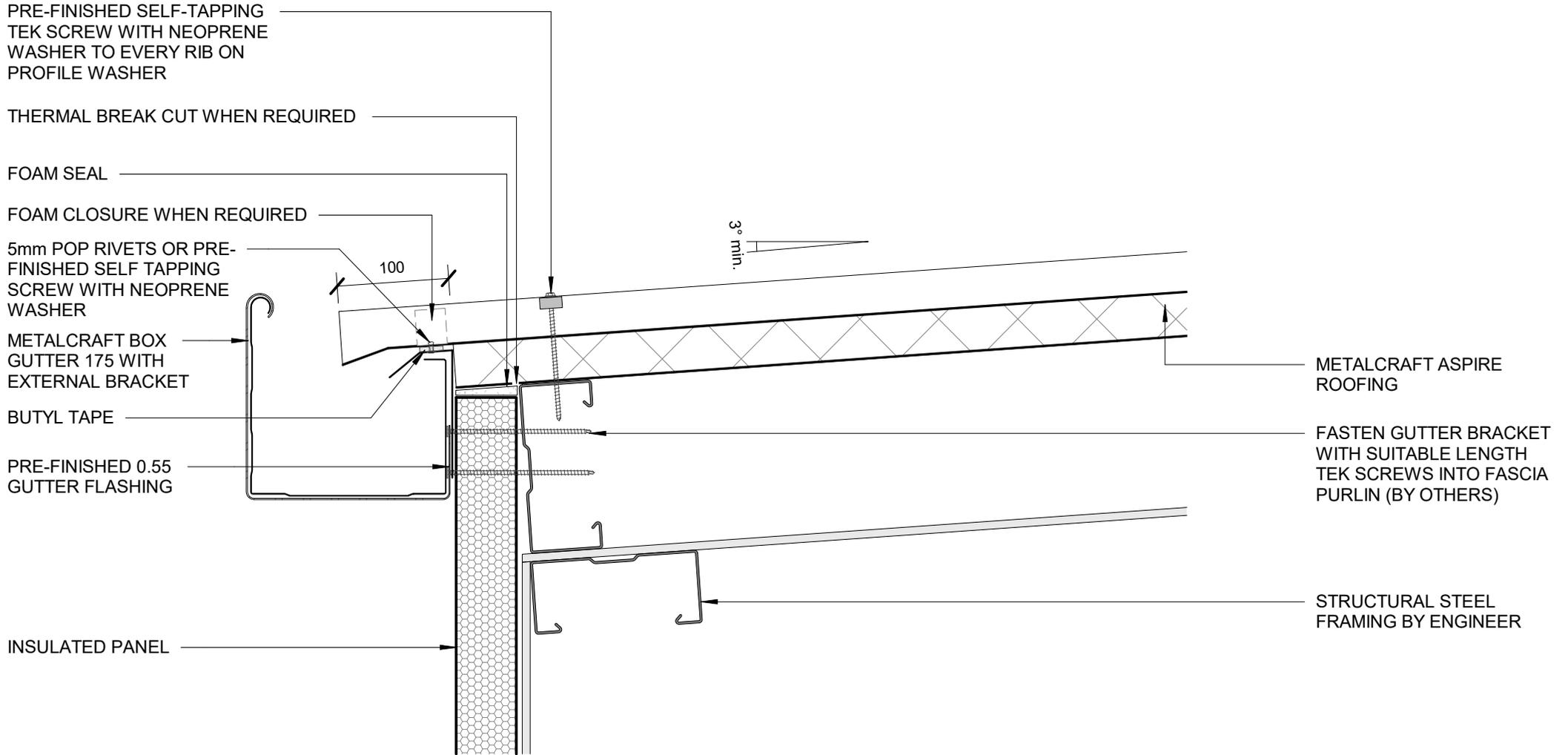
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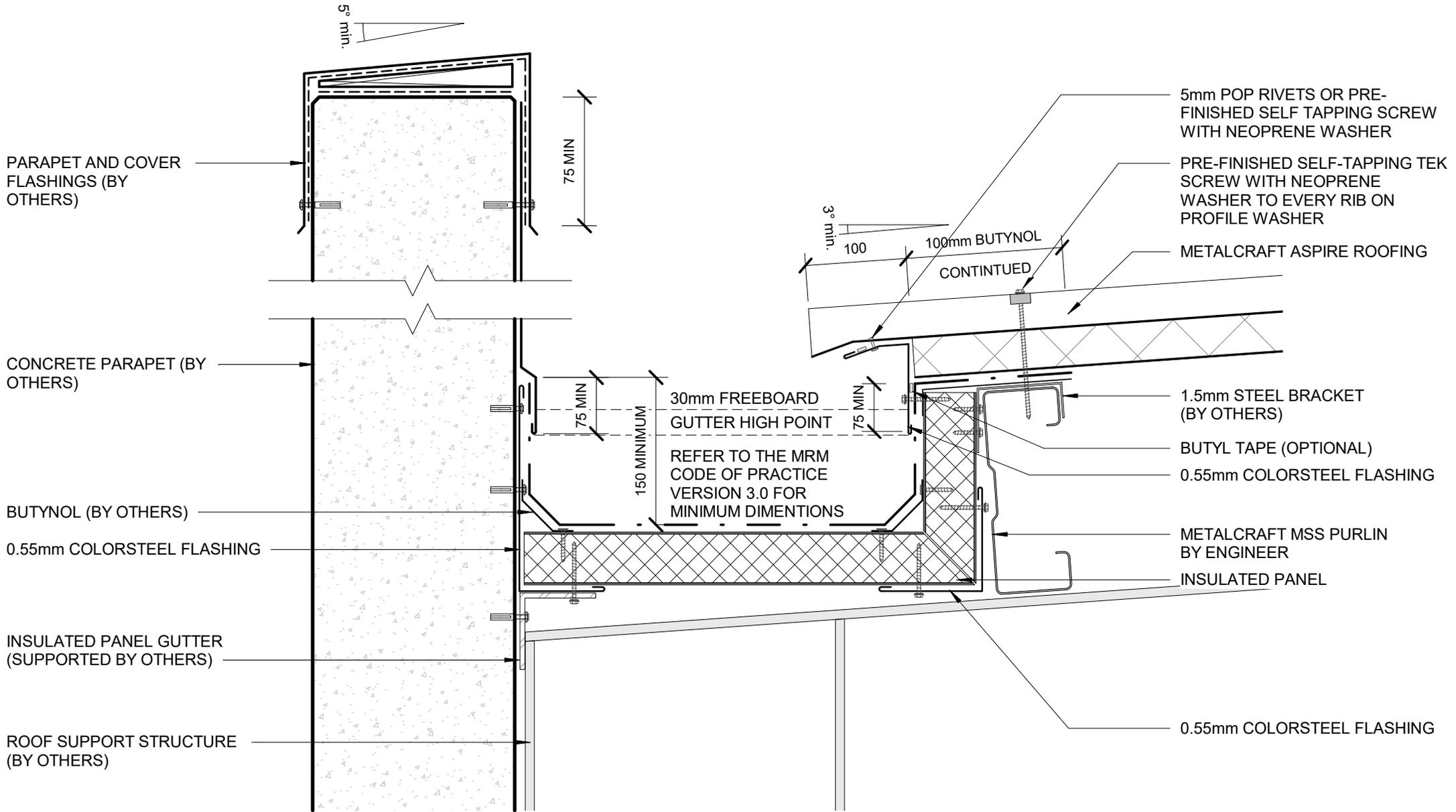
3° min.

METALCRAFT ASPIRE  
ROOFING

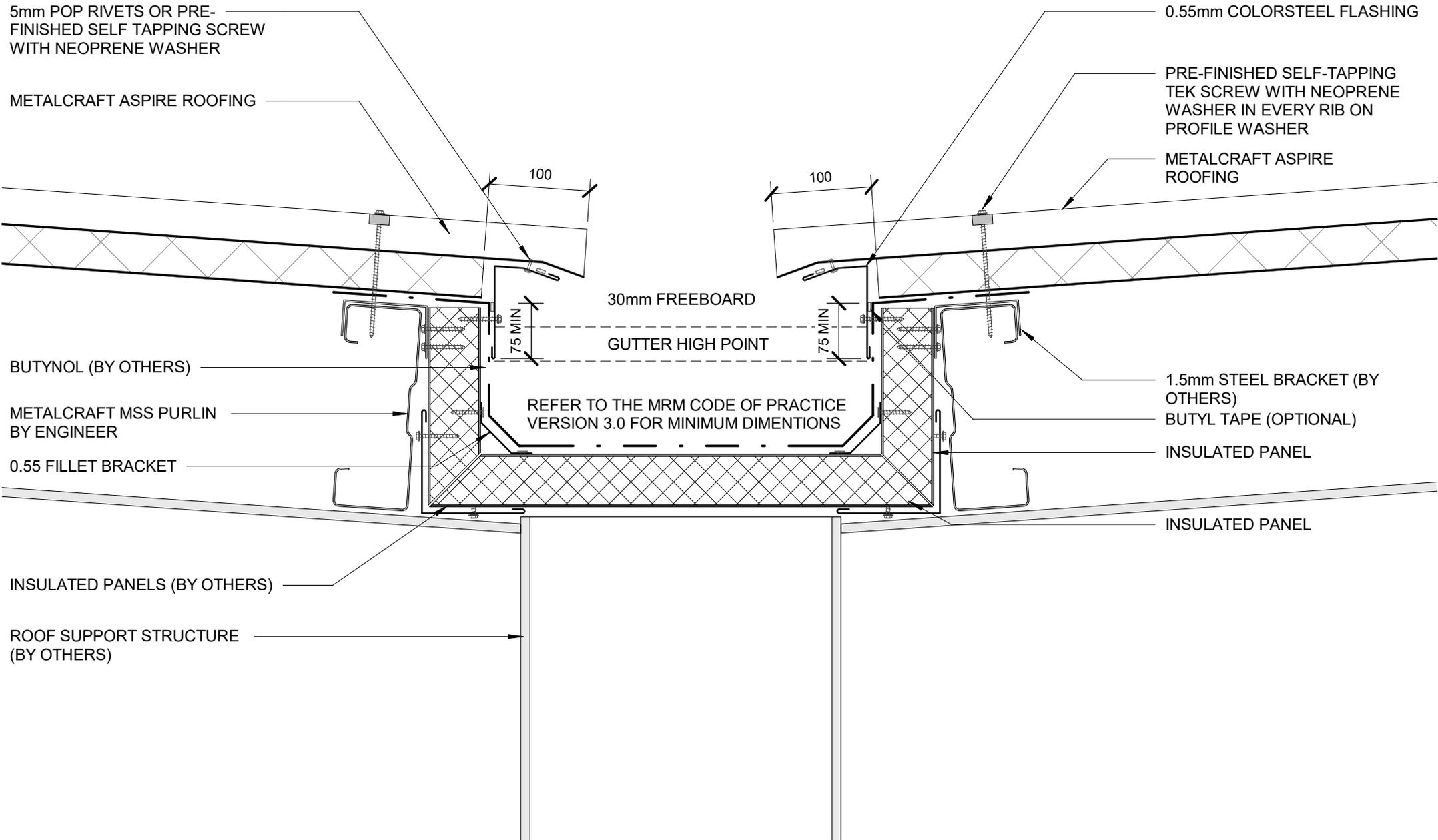
FASTEN GUTTER BRACKET  
WITH SUITABLE LENGTH  
TEK SCREWS INTO FASCIA  
PURLIN (BY OTHERS)

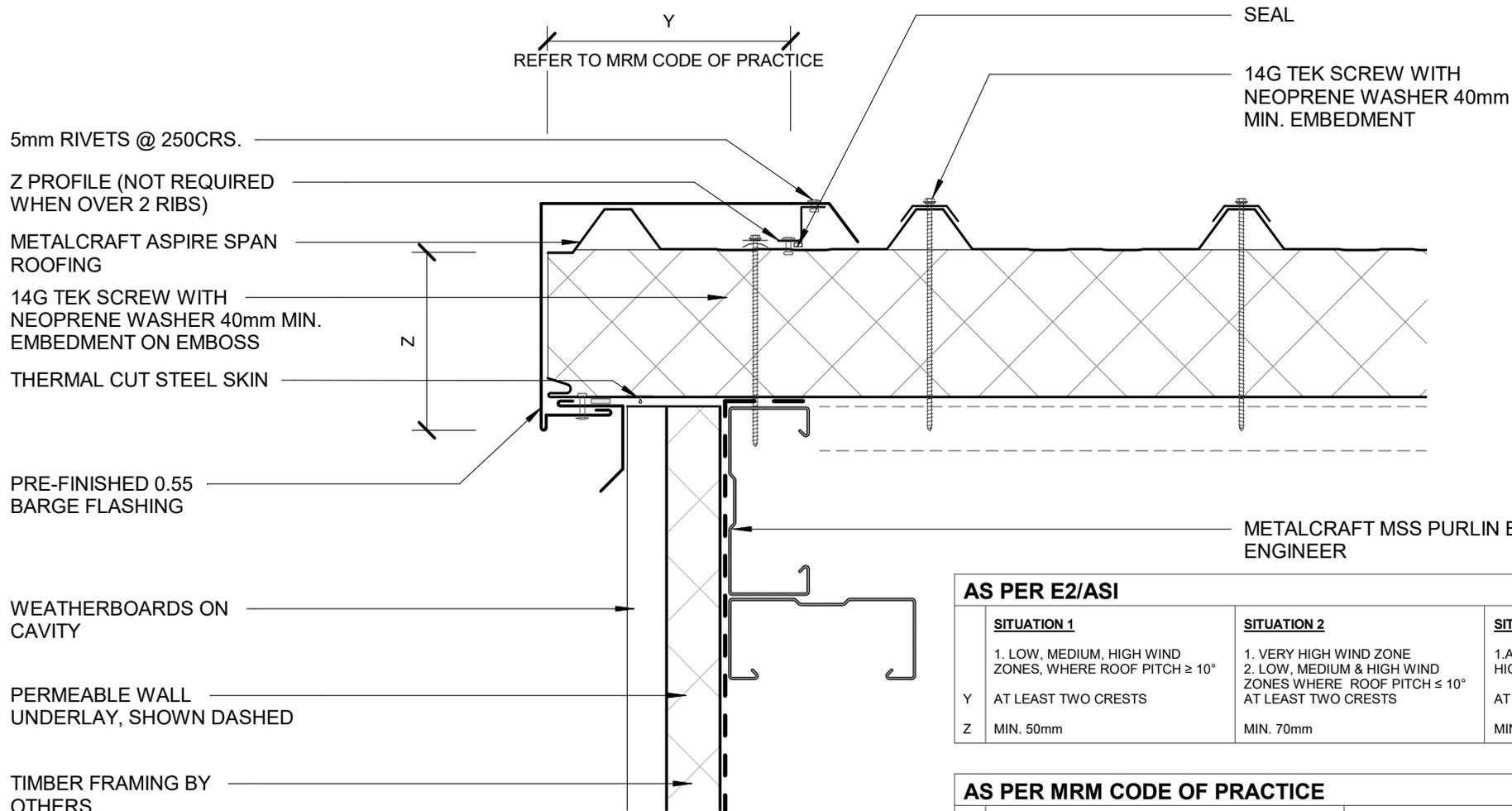
STRUCTURAL STEEL  
FRAMING BY ENGINEER





**INSULATED GUTTER**  
**COMMERCIAL ROOFING**





AS PER E2/ASI		
SITUATION 1	SITUATION 2	SITUATION 3
1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$	1. VERY HIGH WIND ZONE 2. LOW, MEDIUM & HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$	1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE
Y AT LEAST TWO CRESTS	AT LEAST TWO CRESTS	AT LEAST TWO CRESTS
Z MIN. 50mm	MIN. 70mm	MIN. 90mm

AS PER MRM CODE OF PRACTICE	
CATEGORY A	CATEGORY B
1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$	1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$
Y ONE RIB (TRAPEZOIDAL & TRAY) 2 CORRUGATIONS	ONE RIB, TWO RIBS ( $<20\text{mm}$ ) (TRAPEZOIDAL & TRAY) 3 CORRUGATIONS
Z MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 75mm (VERTICALLY DOWN FACE - PROFILED)	MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 100mm (VERTICALLY DOWN FACE - PROFILED)

## BARGE WITH PROFILED CLADDING 01

Aspire span

Rev. 1.1

COMMERCIAL ROOFING

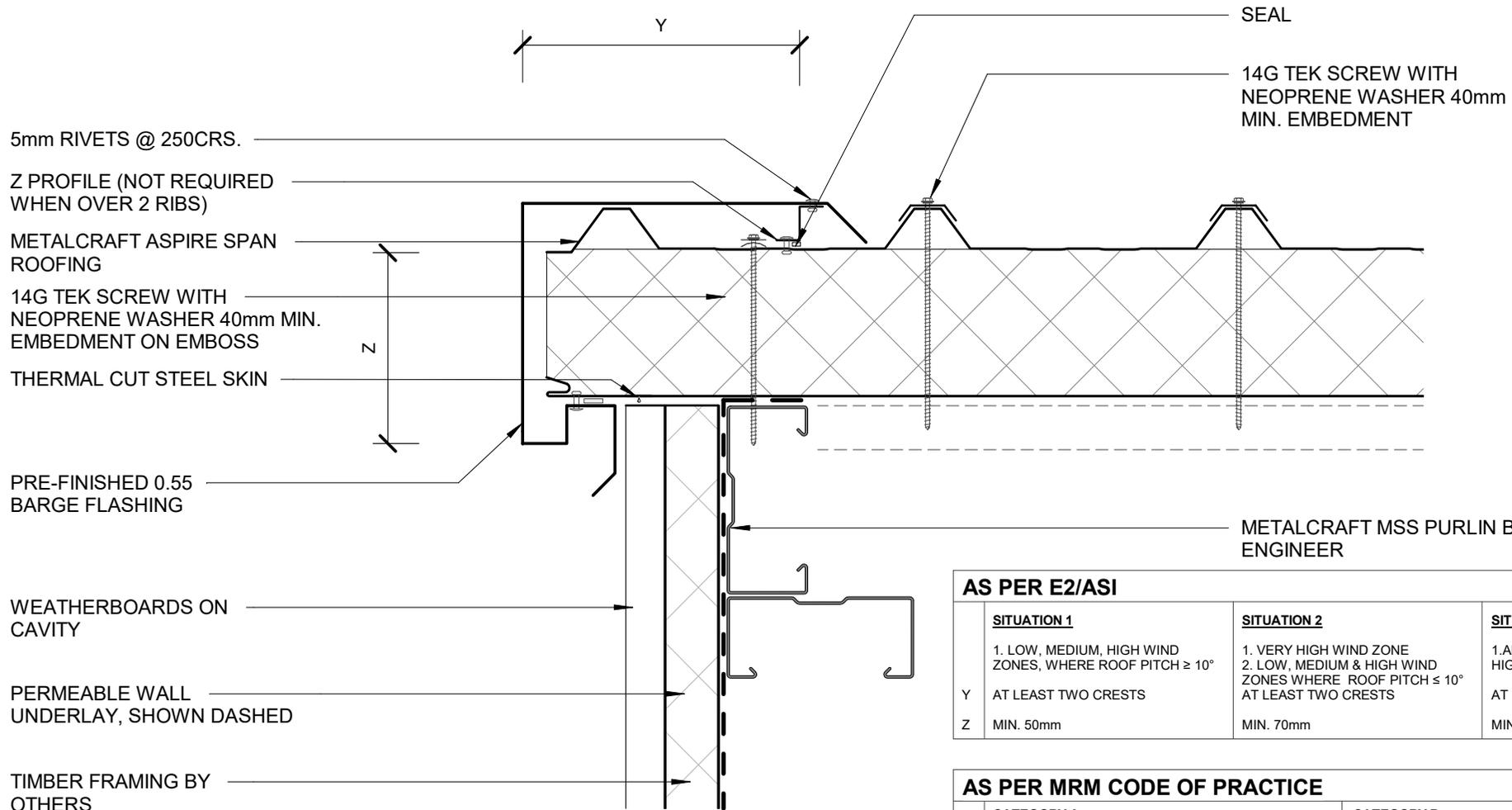
Reference CRASP

Date 22.06.2023

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**AS PER E2/ASI**

SITUATION 1	SITUATION 2	SITUATION 3
1. LOW, MEDIUM, HIGH WIND ZONES, WHERE ROOF PITCH $\geq 10^\circ$	1. VERY HIGH WIND ZONE 2. LOW, MEDIUM & HIGH WIND ZONES WHERE ROOF PITCH $\leq 10^\circ$	1. ALL ROOF PITCHES IN EXTRA HIGH WIND ZONE
Y AT LEAST TWO CRESTS	Y AT LEAST TWO CRESTS	Y AT LEAST TWO CRESTS
Z MIN. 50mm	Z MIN. 70mm	Z MIN. 90mm

**AS PER MRM CODE OF PRACTICE**

CATEGORY A	CATEGORY B
1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$	1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$
Y ONE RIB (TRAPEZOIDAL & TRAY) 2 CORRUGATIONS	Y ONE RIB, TWO RIBS ( $<20\text{mm}$ ) (TRAPEZOIDAL & TRAY) 3 CORRUGATIONS
Z MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 75mm (VERTICALLY DOWN FACE - PROFILED)	Z MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 100mm (VERTICALLY DOWN FACE - PROFILED)

**BARGE WITH PROFILED CLADDING 02**

Aspire span

Rev. 1.1

COMMERCIAL ROOFING

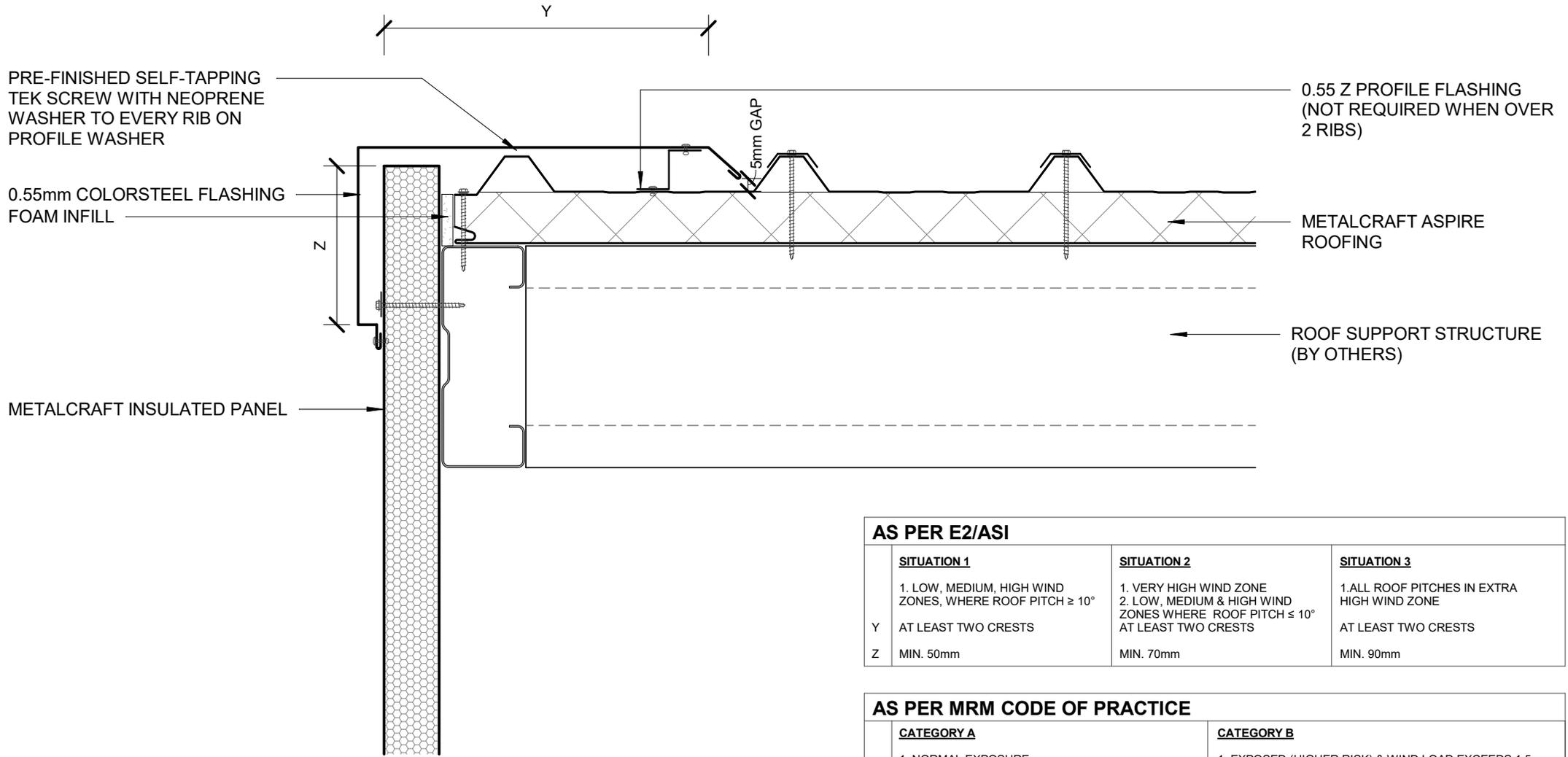
Reference CRASP

Date 22.06.2023

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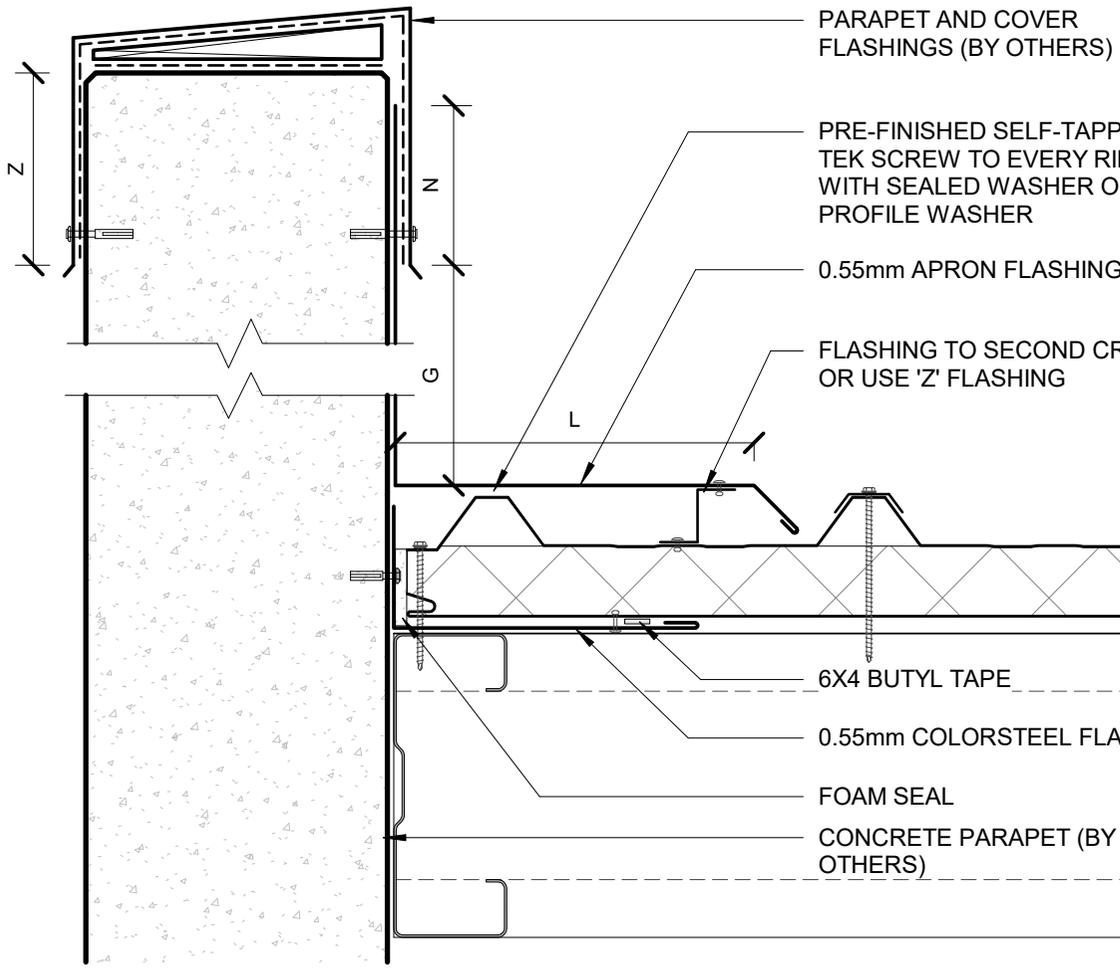


### AS PER E2/ASI

	<u>SITUATION 1</u>	<u>SITUATION 2</u>	<u>SITUATION 3</u>
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Y	AT LEAST TWO CRESTS	AT LEAST TWO CRESTS	AT LEAST TWO CRESTS
Z	MIN. 50mm	MIN. 70mm	MIN. 90mm

### AS PER MRM CODE OF PRACTICE

	<u>CATEGORY A</u>	<u>CATEGORY B</u>
	1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$	1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$
Y	ONE RIB (TRAPEZOIDAL & TRAY) 2 CORRUGATIONS	ONE RIB, TWO RIBS ( $<20\text{mm}$ ) (TRAPEZOIDAL & TRAY) 3 CORRUGATIONS
Z	MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 75mm (VERTICALLY DOWN FACE - PROFILED)	MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 100mm (VERTICALLY DOWN FACE - PROFILED)



**AS PER E2/ASI**

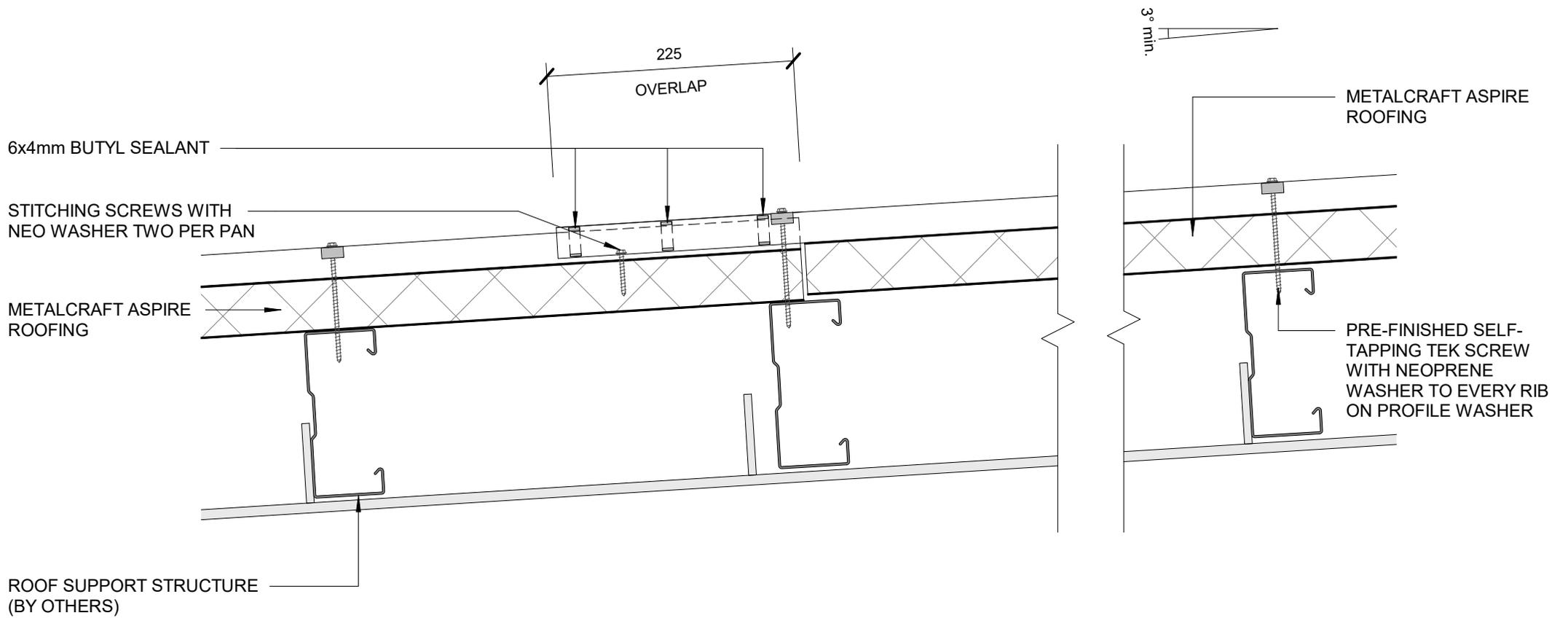
	<b>SITUATION 1</b>	<b>SITUATION 2</b>	<b>SITUATION 3</b>
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G	MIN. 35mm	MIN. 35mm	MIN. 35mm
N	MIN. 75mm	MIN. 75mm	MIN. 75mm
L	MIN. 130mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)	MIN. 200mm (EXCLUDING ANY SOFT EDGE OR TURN-DOWN TO ROOFING)
Z	MIN. 50mm	MIN. 70mm	MIN. 90mm

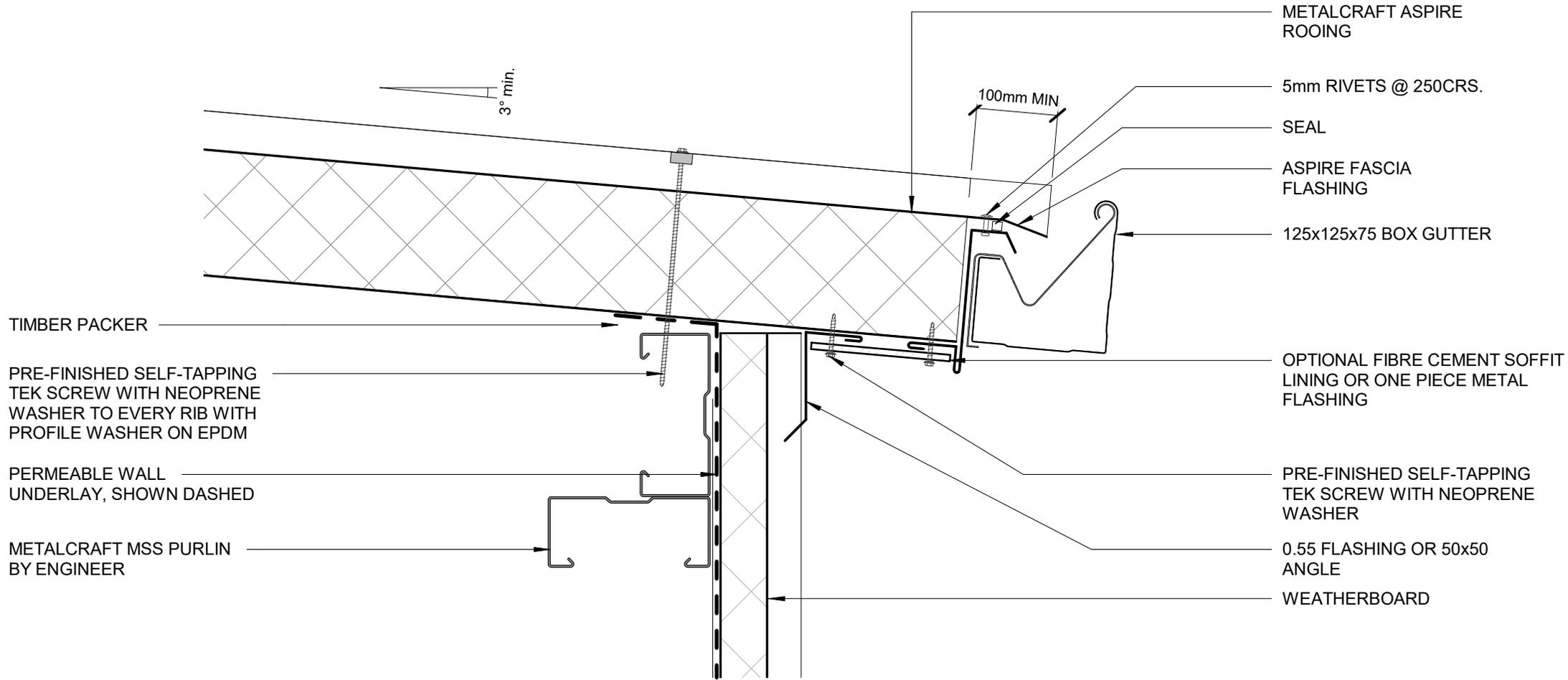
**AS PER MRM CODE OF PRACTICE**

	<b>CATEGORY A</b>	<b>CATEGORY B</b>
	1. NORMAL EXPOSURE 2. ROOF PITCH $>10^\circ$	1. EXPOSED (HIGHER RISK) & WIND LOAD EXCEEDS 1.5 kPa. 2. ROOF PITCH $<10^\circ$
G	25mm	25mm
N	MIN. 50mm + HEM OR 75mm (VERTICALLY UP FACE - SMOOTH) MIN. 75mm + HEM OR 100mm (VERTICALLY UP FACE - PROFILED)	MIN. 75mm + HEM OR 100mm (VERTICALLY UP FACE - SMOOTH) MIN. 100mm + HEM OR 125mm (VERTICALLY UP FACE - PROFILED)
L	MIN. 150mm	MIN. 200mm
Z	MIN. 50mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 75mm (VERTICALLY DOWN FACE - PROFILED)	MIN. 75mm (VERTICALLY DOWN FACE - SMOOTH) MIN. 100mm (VERTICALLY DOWN FACE - PROFILED)

METALCRAFT ASPIRE PANEL

ROOF SUPPORT STRUCTURE (BY OTHERS)





**GUTTER DETAIL 01**  
**COMMERCIAL ROOFING**

Aspire span

Rev. 1.0

Reference CRASP

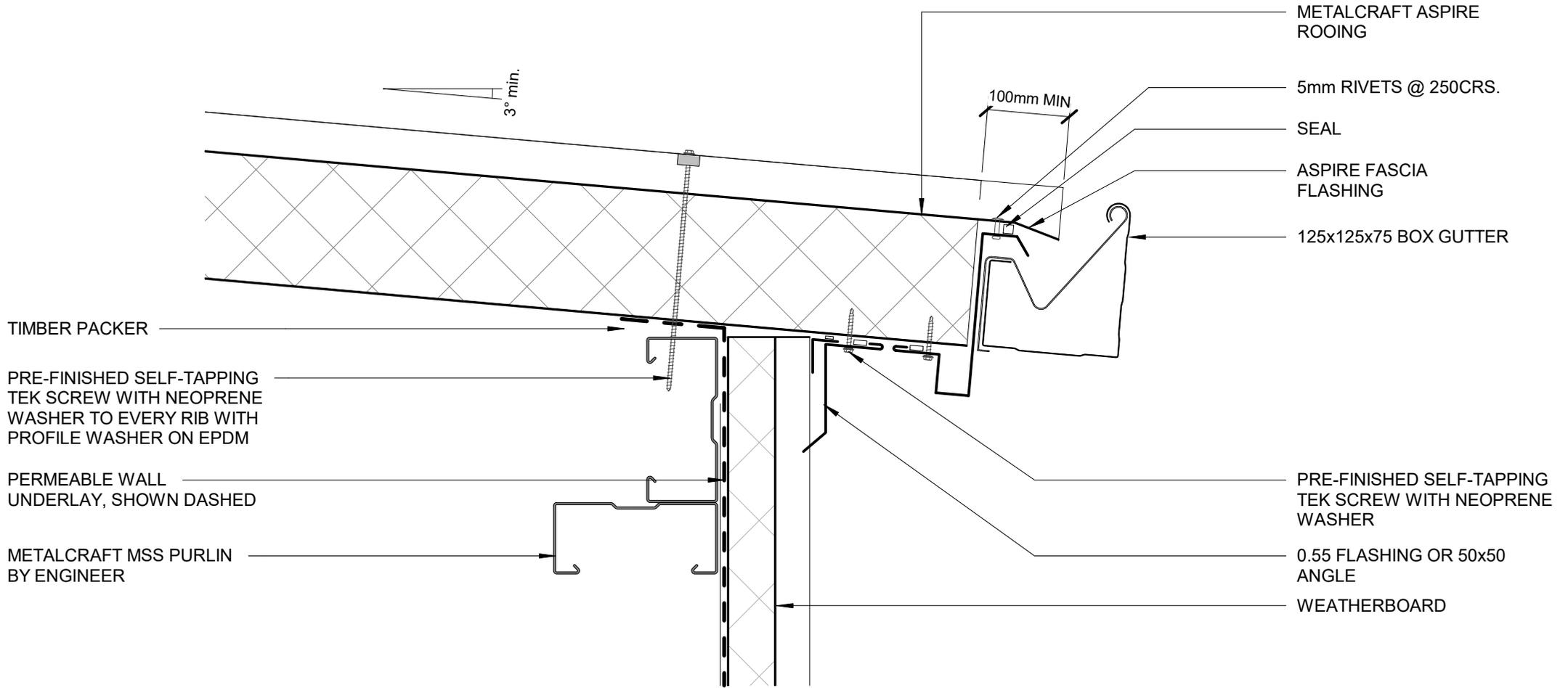
Date 22.06.2023

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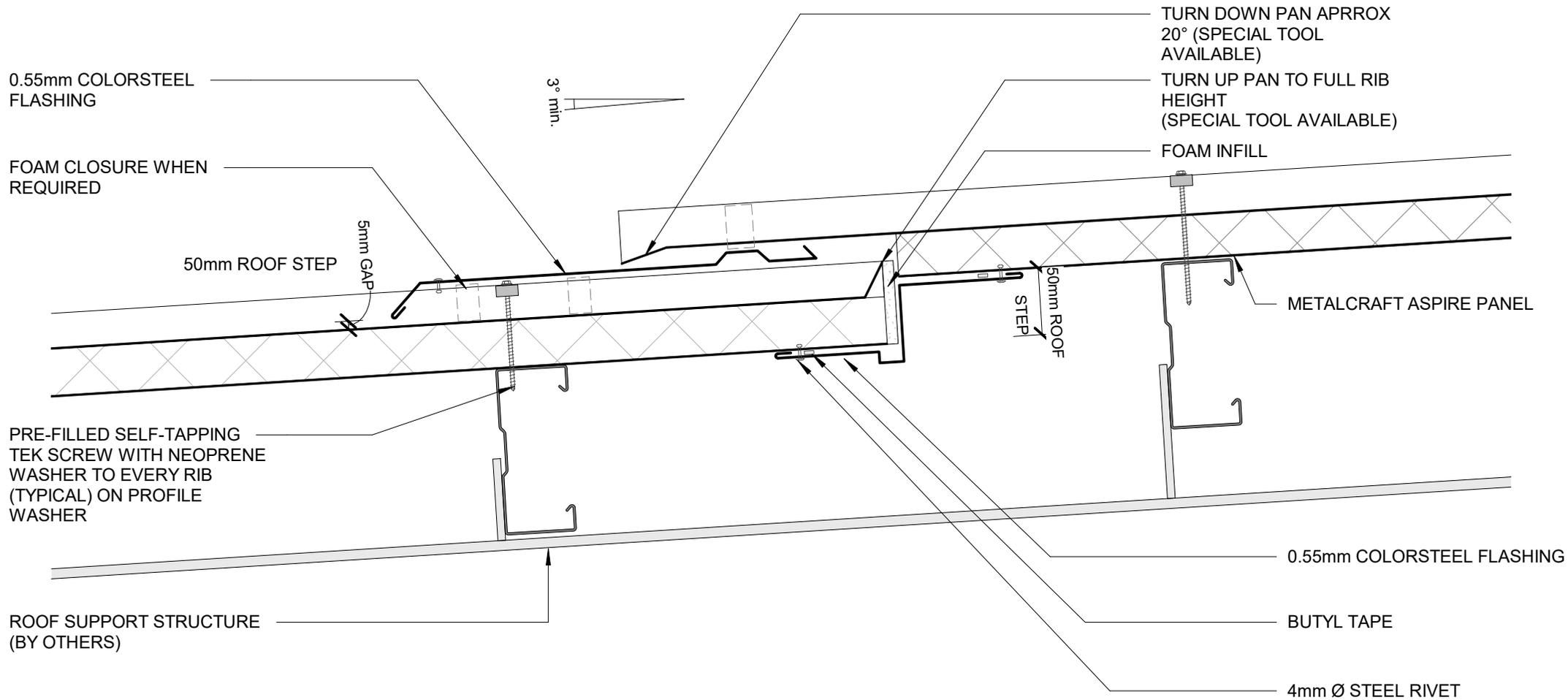
**14 / 24**

**DISCLAIMER:**  
 All details are to be used for indicative purposes only and the designer should consult both the MRM code of practice version 3.0/(2022 - current at time of drawing revision), E2 and all other relevant building codes.  
 Details of the supporting mechanisms are indicative only. Compliance of the supporting mechanisms is the responsibility of the designer



**GUTTER DETAIL 02**  
**COMMERCIAL ROOFING**

DETAIL RECOMMENDED  
WHERE ROOF RUNS EXCEED  
16m



PRE-FILLED SELF-TAPPING  
TEK SCREW WITH NEOPRENE  
WASHER TO EVERY RIB  
(TYPICAL) ON PROFILE  
WASHER

ROOF SUPPORT STRUCTURE  
(BY OTHERS)

EXPANSION STEP DETAIL  
COMMERCIAL ROOFING

PRE-FINISHED SELF-TAPPING TEK  
SCREW WITH NEOPRENE WASHER TO  
EVERY RIB WITH PROFILE WASHER ON  
EPDM

X  
REFER TO MRM CODE OF PRACTICE

0.55 Z PROFILE FLASHING (NOT  
REQUIRED WHEN SPANNING 2 RIBS)

SEAL

METALCRAFT ASPIRE SPAN ROOFING

ASPIRE HEAD 0.55 BARGE FLASHING

THERMAL CUT STEEL SKIN

BUTYL TAPE (OPTIONAL)

14G SELF TAPPING TEK SCREW WITH  
NEOPRENE WASHER

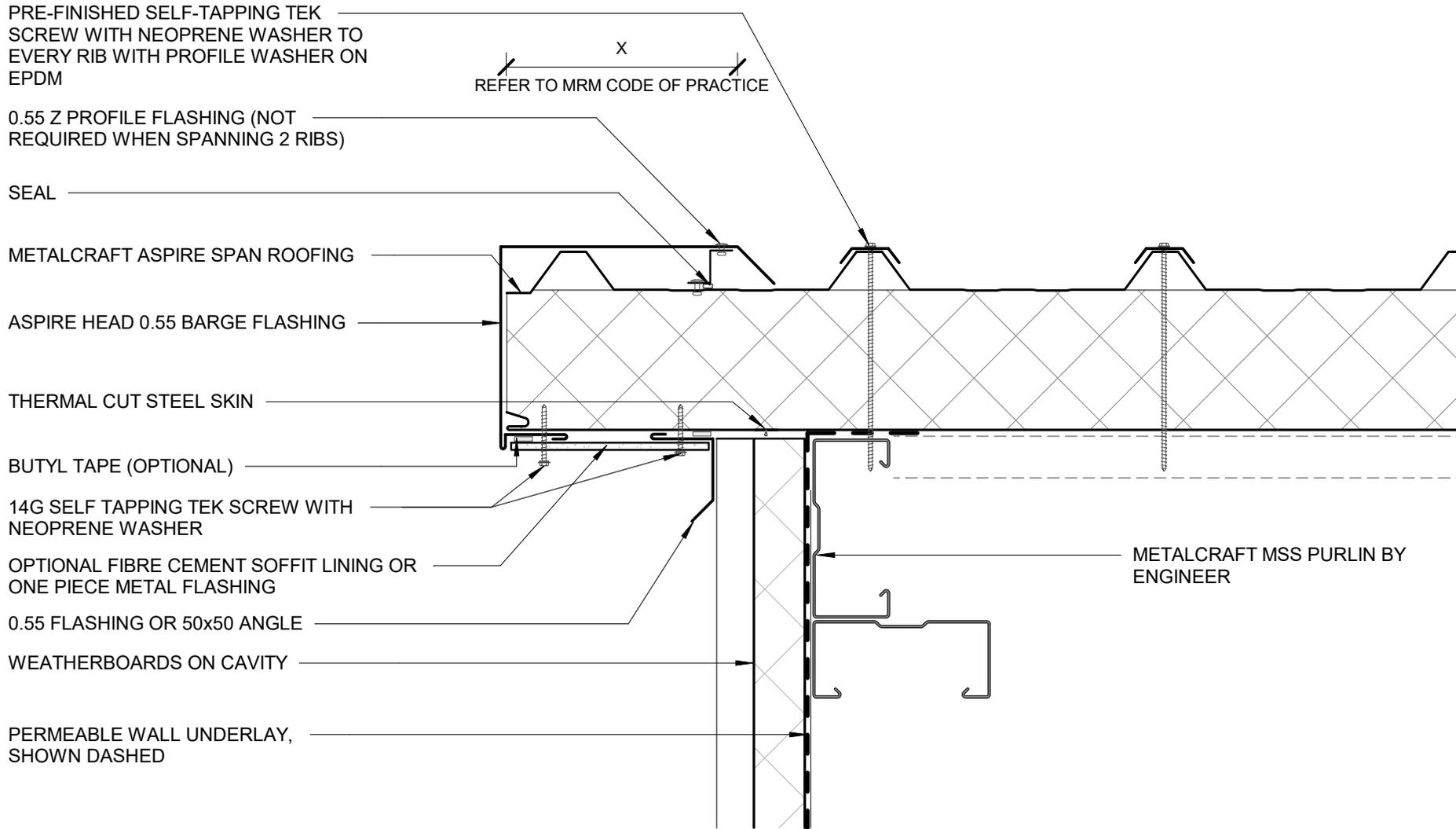
OPTIONAL FIBRE CEMENT SOFFIT LINING OR  
ONE PIECE METAL FLASHING

0.55 FLASHING OR 50x50 ANGLE

WEATHERBOARDS ON CAVITY

PERMEABLE WALL UNDERLAY,  
SHOWN DASHED

METALCRAFT MSS PURLIN BY  
ENGINEER



## CANTILEVER BARGE CAPPING DETAIL 01

Aspire span

Rev. 1.1

COMMERCIAL ROOFING

Reference CRASP

Date 22.06.2023

Scale 1 : 5

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PRE-FINISHED SELF-TAPPING TEK  
SCREW WITH NEOPRENE WASHER TO  
EVERY RIB WITH PROFILE WASHER ON  
EPDM

0.55 Z PROFILE FLASHING (NOT  
REQUIRED WHEN SPANNING 2 RIBS)

SEAL

METALCRAFT ASPIRE SPAN ROOFING

ASPIRE HEAD 0.55 BARGE FLASHING

THERMAL CUT STEEL SKIN

BUTYL TAPE (OPTIONAL)

14G SELF TAPPING TEK SCREW WITH  
NEOPRENE WASHER

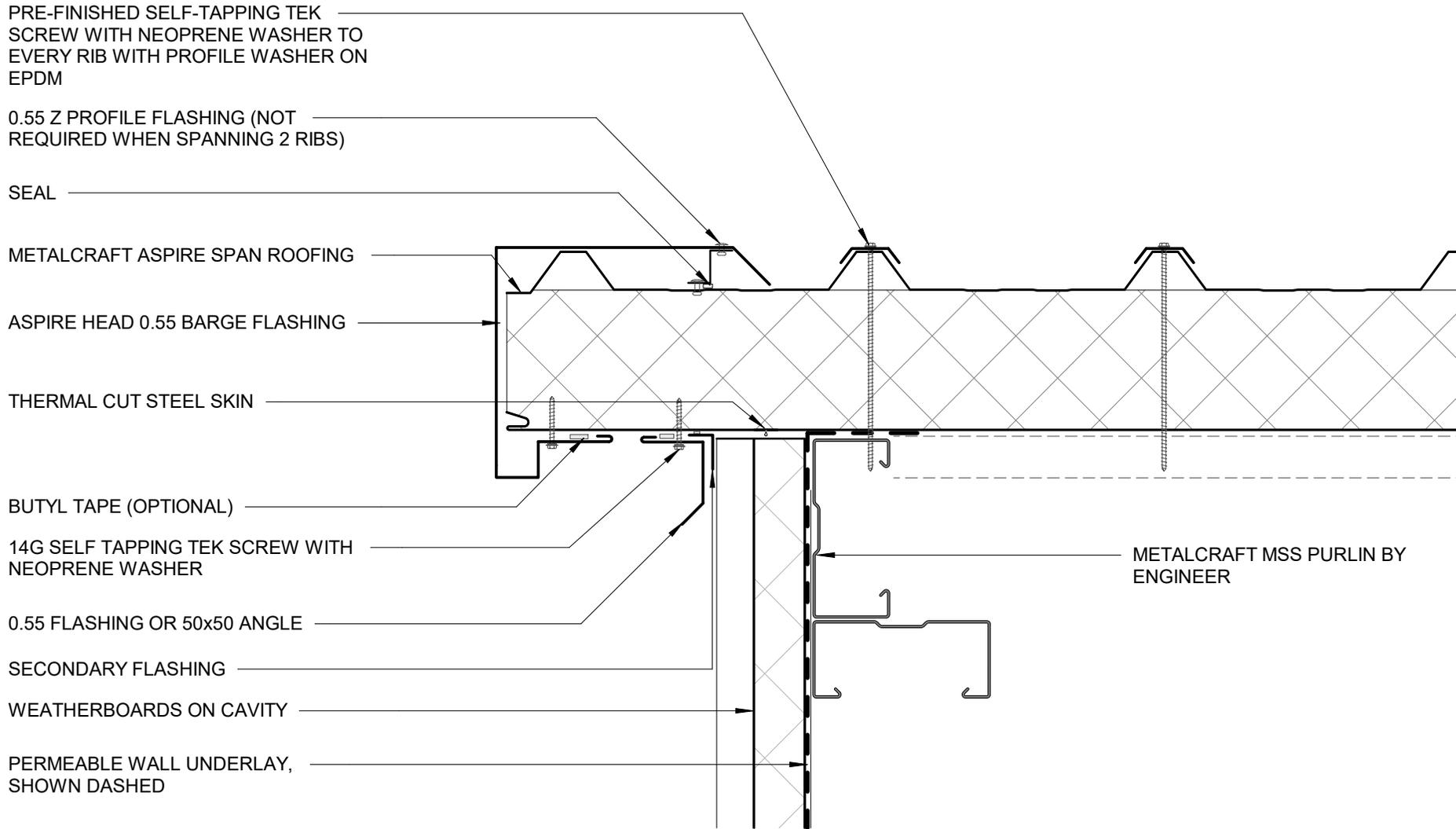
0.55 FLASHING OR 50x50 ANGLE

SECONDARY FLASHING

WEATHERBOARDS ON CAVITY

PERMEABLE WALL UNDERLAY,  
SHOWN DASHED

METALCRAFT MSS PURLIN BY  
ENGINEER



CANTILEVER BARGE CAPPING DETAIL 02

Aspire span

Rev. 1.1

COMMERCIAL ROOFING

Reference CRASP

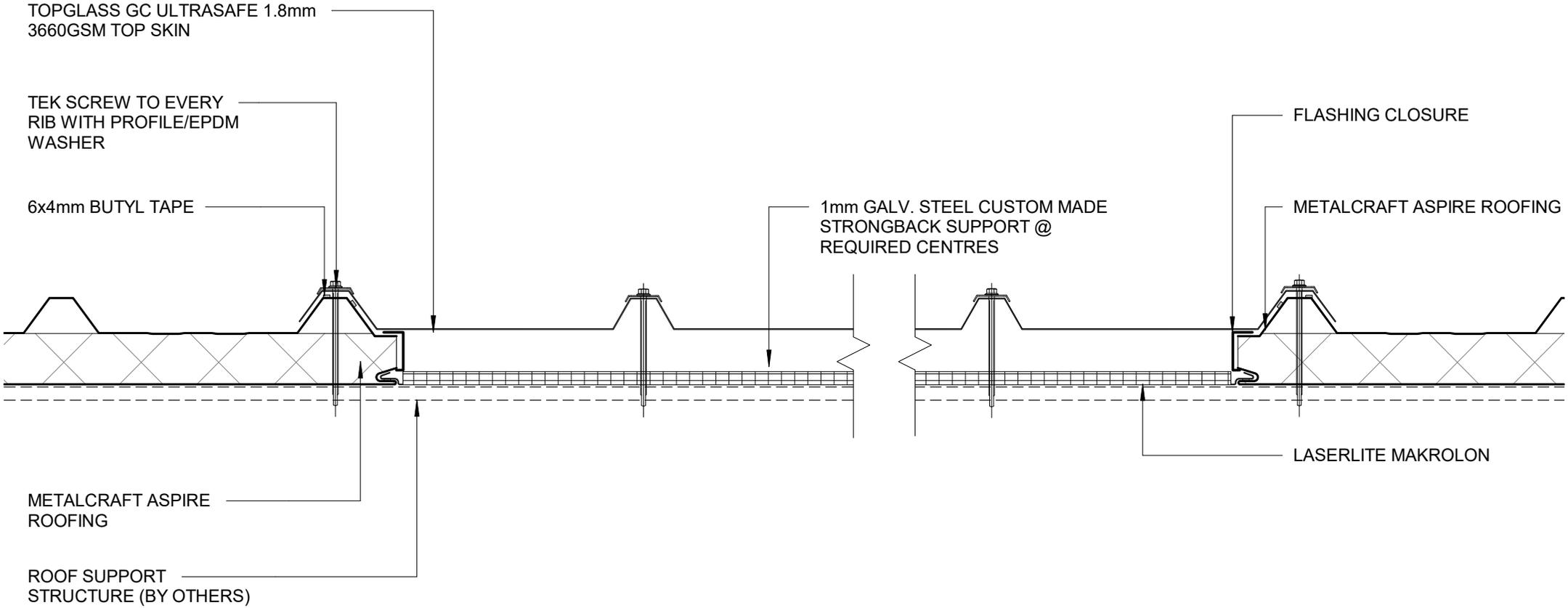
Date 22.06.2023

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- ALSYNITE RECOMMEND CONTINUOUS RUN FROM RIDGE TO GUTTER
- R-VALUE OF ROOFLIGHT =0.57
- NO SAFETY MESH REQUIRED
- FOR MORE INFORMATION REFER [www.alsynite.co.nz](http://www.alsynite.co.nz)



SKYLIGHT PANEL DETAIL (OPTIONAL)

Aspire span

Rev. 1.0

COMMERCIAL ROOFING

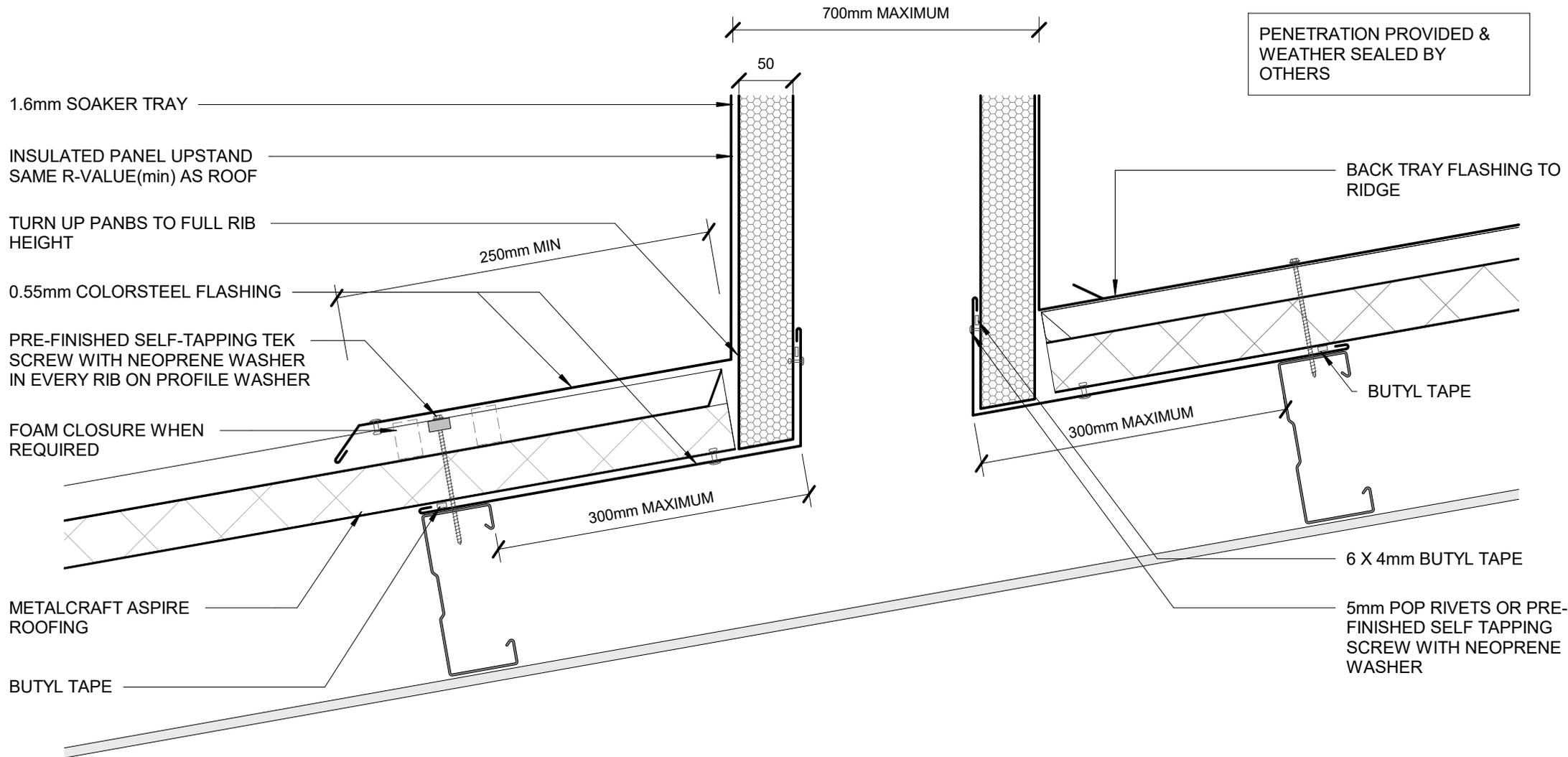
Reference CRASP

Date 22.06.2023

Scale 1 : 5

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PENETRATION PROVIDED &  
WEATHER SEALED BY  
OTHERS

1.6mm SOAKER TRAY

INSULATED PANEL UPSTAND  
SAME R-VALUE(min) AS ROOF

TURN UP PANBS TO FULL RIB  
HEIGHT

0.55mm COLORSTEEL FLASHING

PRE-FINISHED SELF-TAPPING TEK  
SCREW WITH NEOPRENE WASHER  
IN EVERY RIB ON PROFILE WASHER

FOAM CLOSURE WHEN  
REQUIRED

METALCRAFT ASPIRE  
ROOFING

BUTYL TAPE

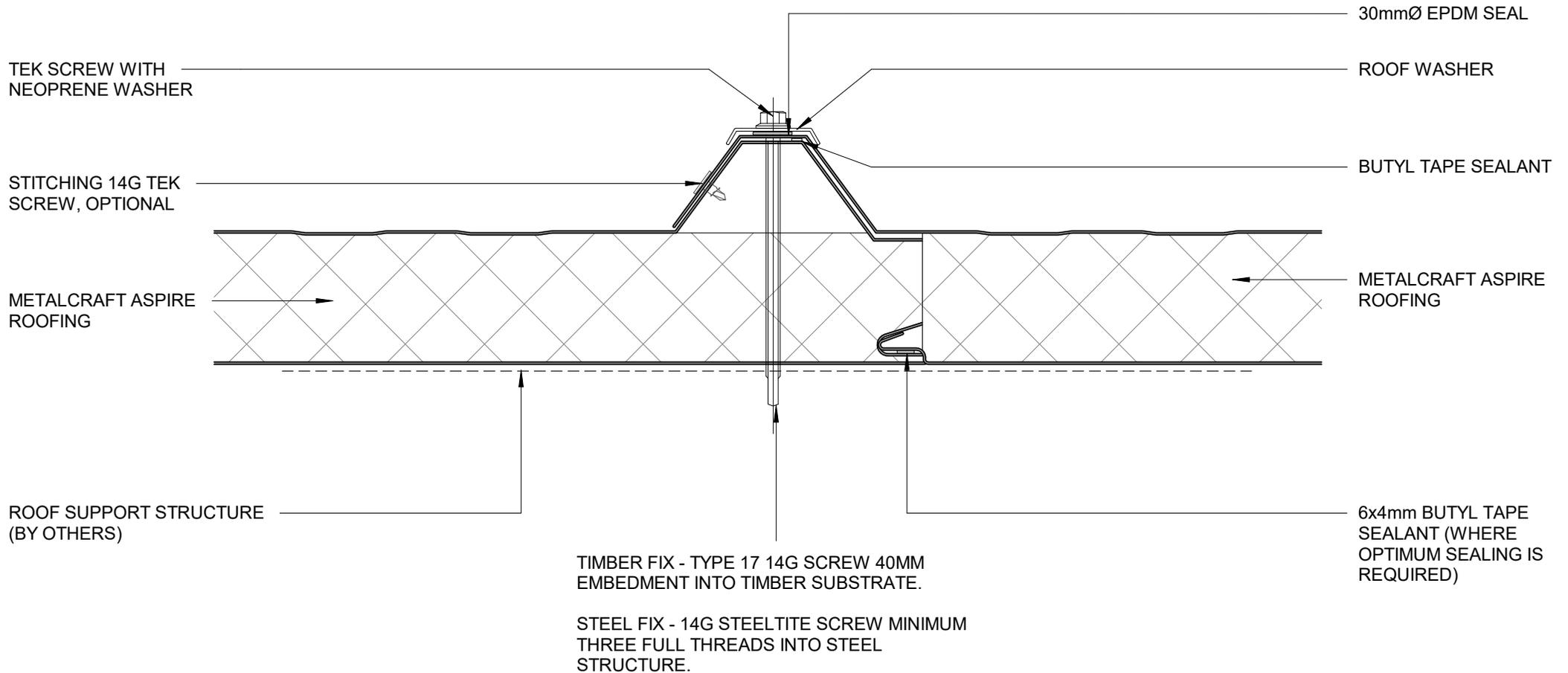
BACK TRAY FLASHING TO  
RIDGE

BUTYL TAPE

6 X 4mm BUTYL TAPE

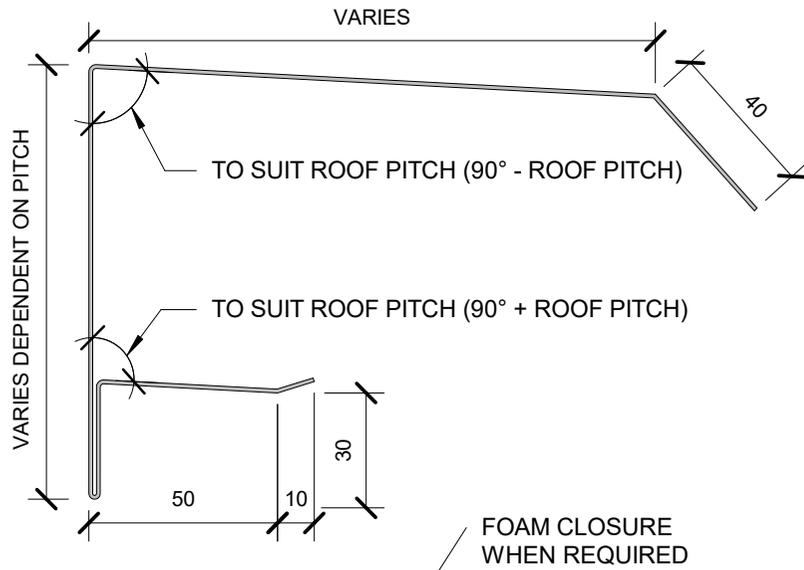
5mm POP RIVETS OR PRE-  
FINISHED SELF TAPPING  
SCREW WITH NEOPRENE  
WASHER

**INSULATED PENETRATION DETAIL**  
**COMMERCIAL ROOFING**

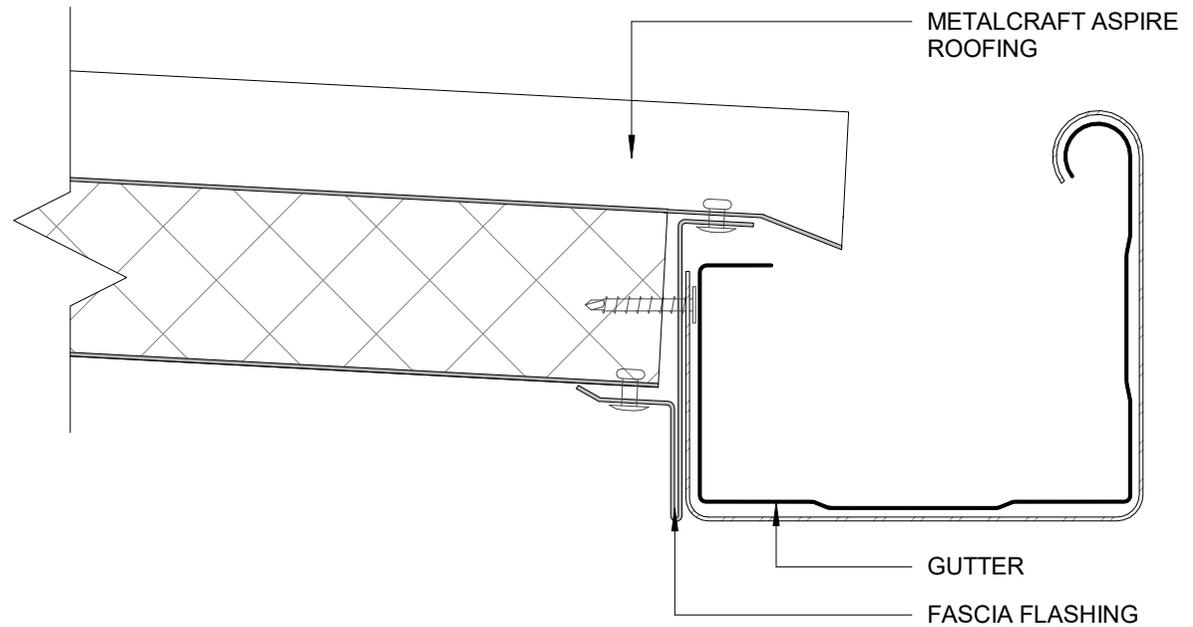
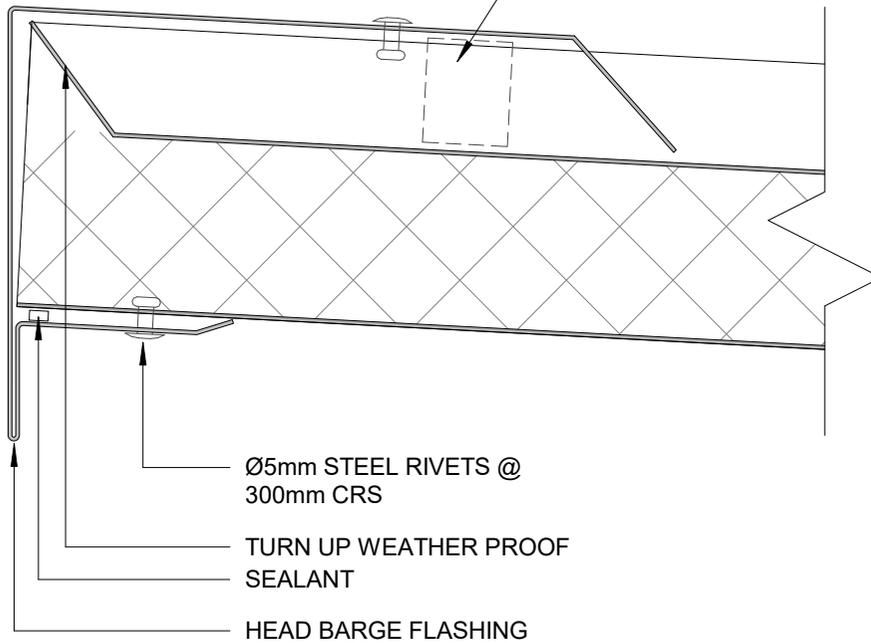
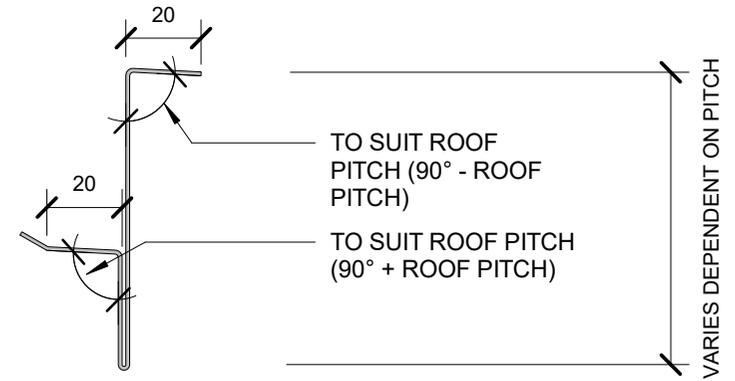


**SIDE LAP DETAIL**  
COMMERCIAL ROOFING

### ASPIRE HEAD BARGE FLASHING



### ASPIRE FACIA FLASHING



## FASCIA AND BARGE FLASHING DIMENSIONS

Aspire span

Rev. 1.0

COMMERCIAL ROOFING

Reference CRASP

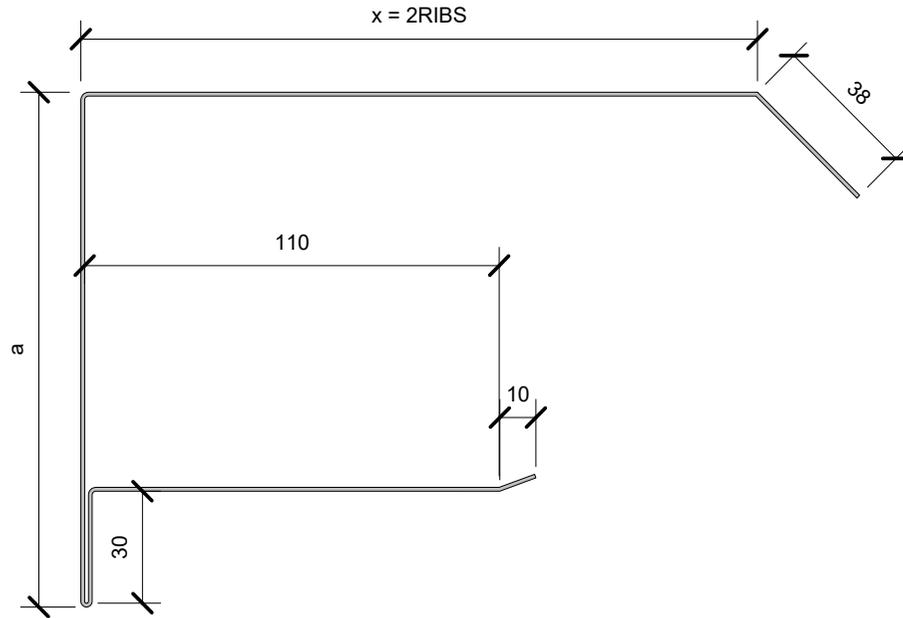
Date 22.06.2023

Scale 1 : 2

Sheet

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ASPIRE SIDE BARGE

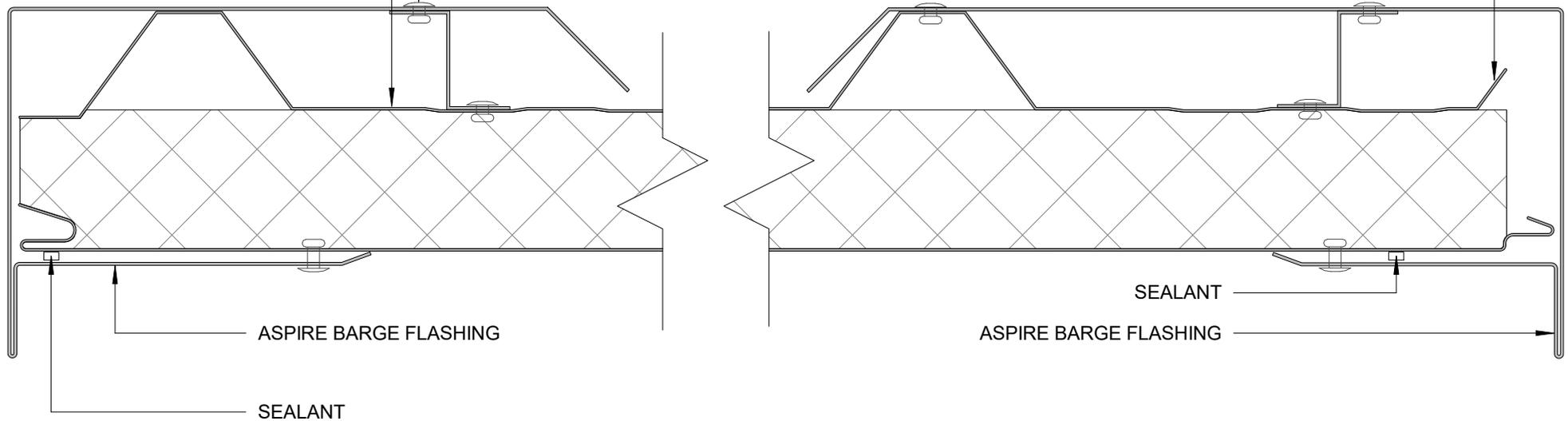


SIDE BARGE	
ASPIRE thickness	Flashing Height (a)
50mm	115mm
75mm	140mm
100mm	165mm
125mm	190mm
150mm	215mm
200mm	265mm
250mm	315mm

METALCRAFT ASPIRE SPAN ROOFING

Ø5mm RIVETS @ 300 CRS

TURN UP WEATHER PROOF



ASPIRE BARGE FLASHING

SEALANT

SEALANT

ASPIRE BARGE FLASHING

SIDE BARGE FLASHING DIMENSIONS

Aspire span

Rev. 1.0

COMMERCIAL ROOFING

Reference CRASP

Date 22.06.2023

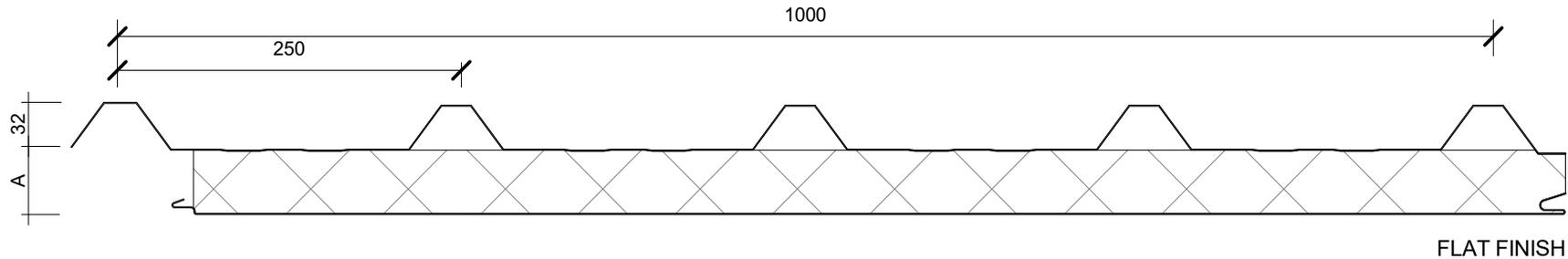
Scale 1 : 2

Sheet

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**ASPIRE-PIR CORE**

A = 50, 75, 100,  
125, 150

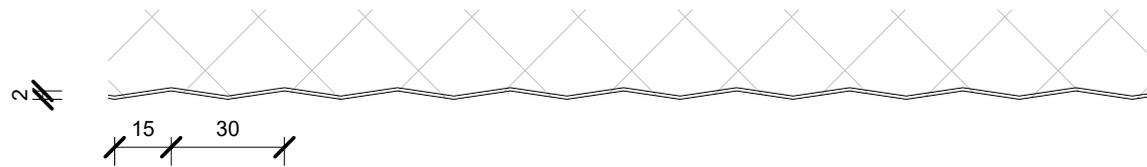


SCALE @ 1:5

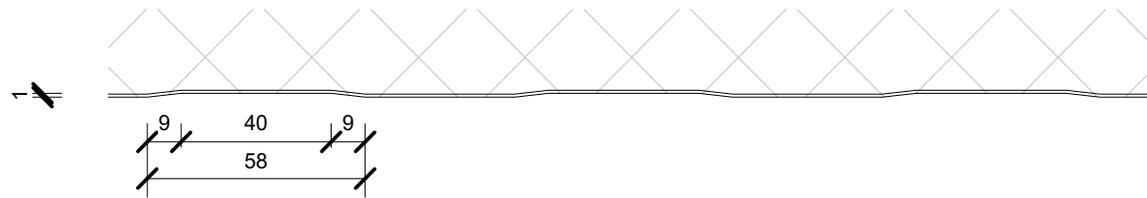
**INTERNAL LINER FINISHES**

SCALE @ 1:2

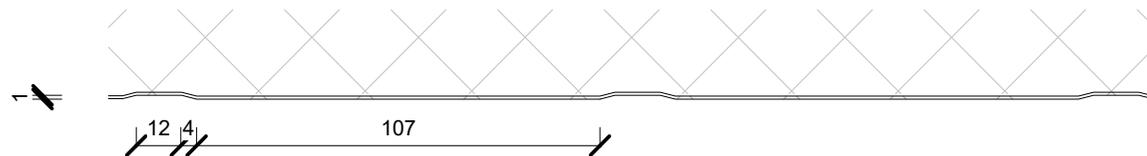
SILKLINE FINISH



MESA FINISH



RIBBED FINISH



DISCLAIMER:  
All details are to be used for indicative purposes only and the designer should consult both the MRM code of practice version 3.0/(2022 - current at time of drawing revision), E2 and all other relevant building codes.  
Details of the supporting mechanisms are indicative only. Compliance of the supporting mechanisms is the responsibility of the designer

Aspire span

Rev. 1.1

Reference CRASP

Date 22.06.2023

**PANEL PROFILE AND SIZE**

**COMMERCIAL ROOFING**

ScaleAs indicated

Sheet

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